

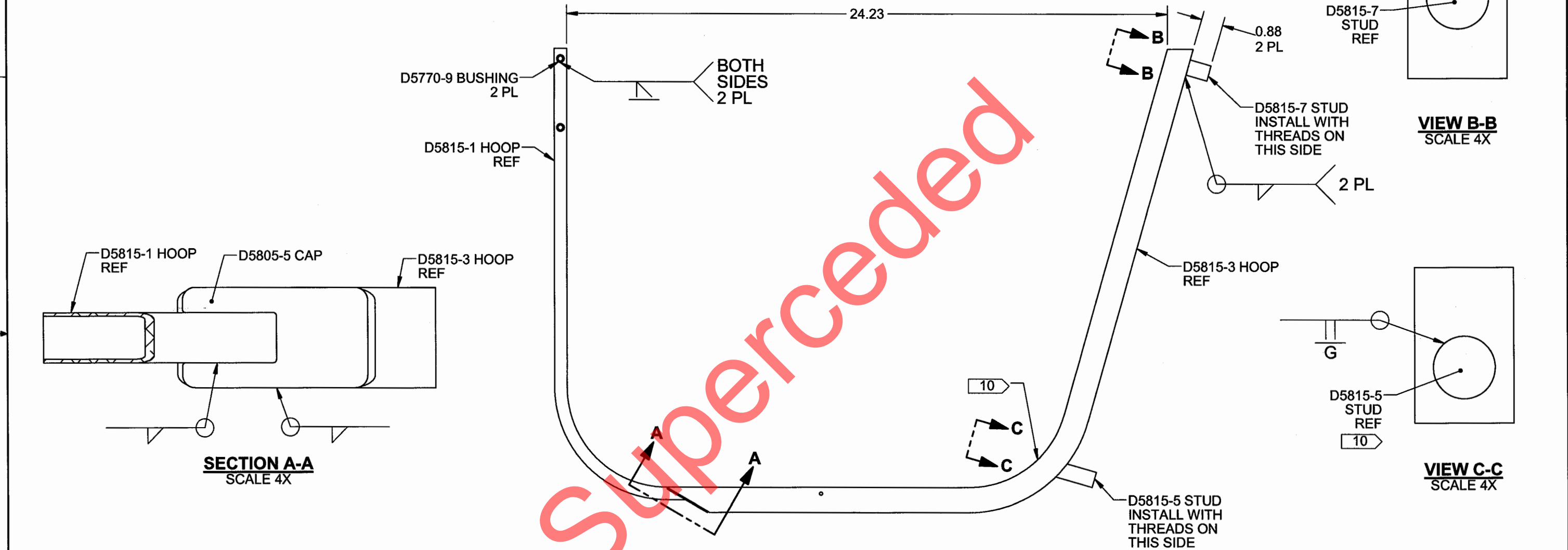
QTY -041	P/N	DESCRIPTION
X	D5815-041	ATTACHMENT HOOP
2	D5770-9	BUSHING
1	D5805-5	CAP
1	D5815-1	HOOP
1	D5815-3	HOOP
1	D5815-5	STUD
1	D5815-7	STUD

D

C

B

A



D5815-041 ATTACHMENT HOOP
(DERIVED FROM AERO DESIGN P/N 94023-01)

UNDER REVIEW
ECR: HB ECR 220

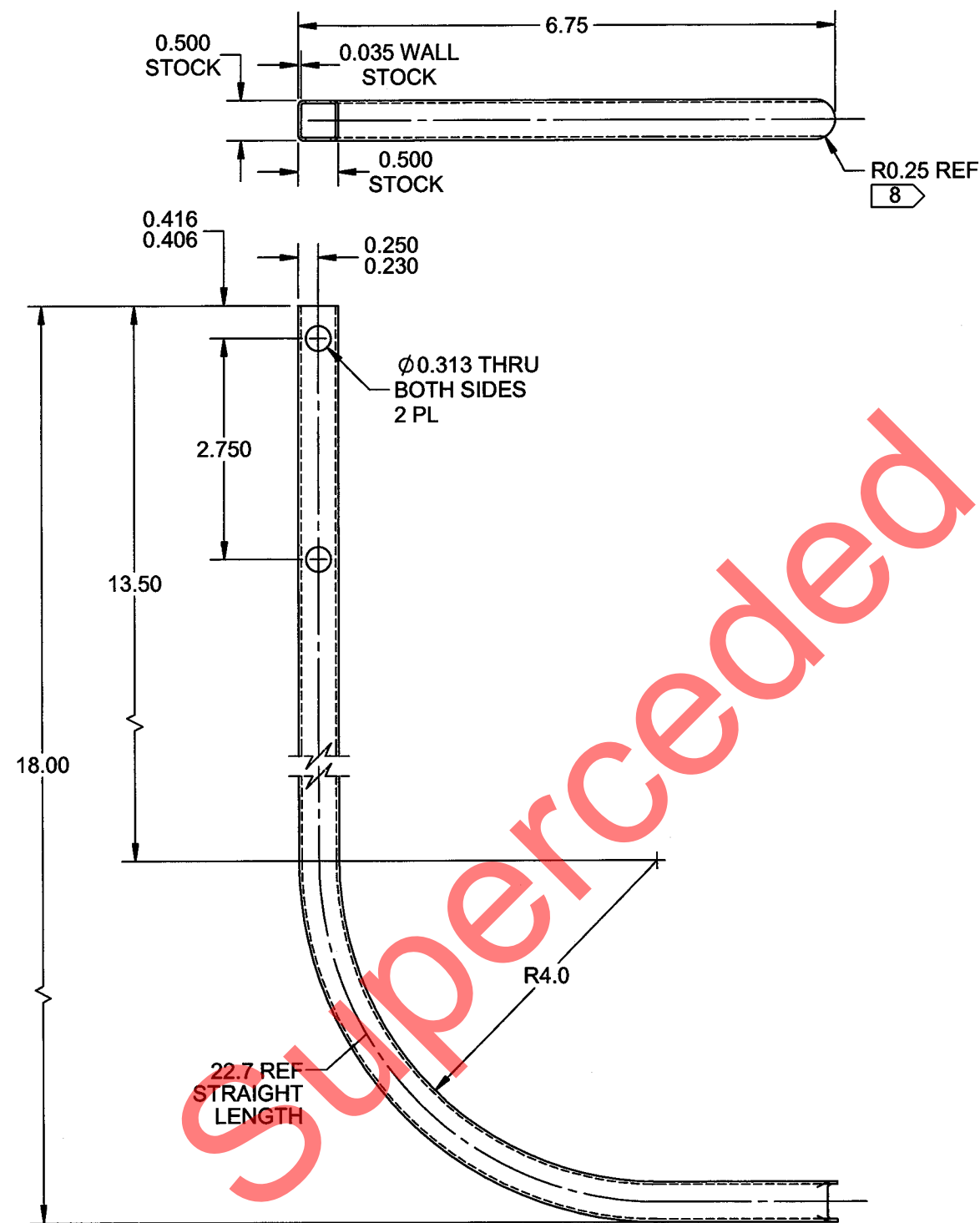
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 2.85 lbs
 - 8) WELD PER DART QSI 004
 - 9) GRIND END OF D5815-1 HOOP TO FIT SLOT OF D5815-3 HOOP
 - 10) GRIND END OF D5815-5 STUD FLUSH TO INSIDE OF D5815-3 HOOP

RELEASED

2021 MAR 16
HB ECR 21-132

APPROVED

B	SHT 2,3,5: UPDATED NOTE 1	JC	20.12.07
A	NEW ISSUE	ZF	20.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5815	SHEET 1 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	BASKET HOOPS	NTS
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D5815-1 HOOP

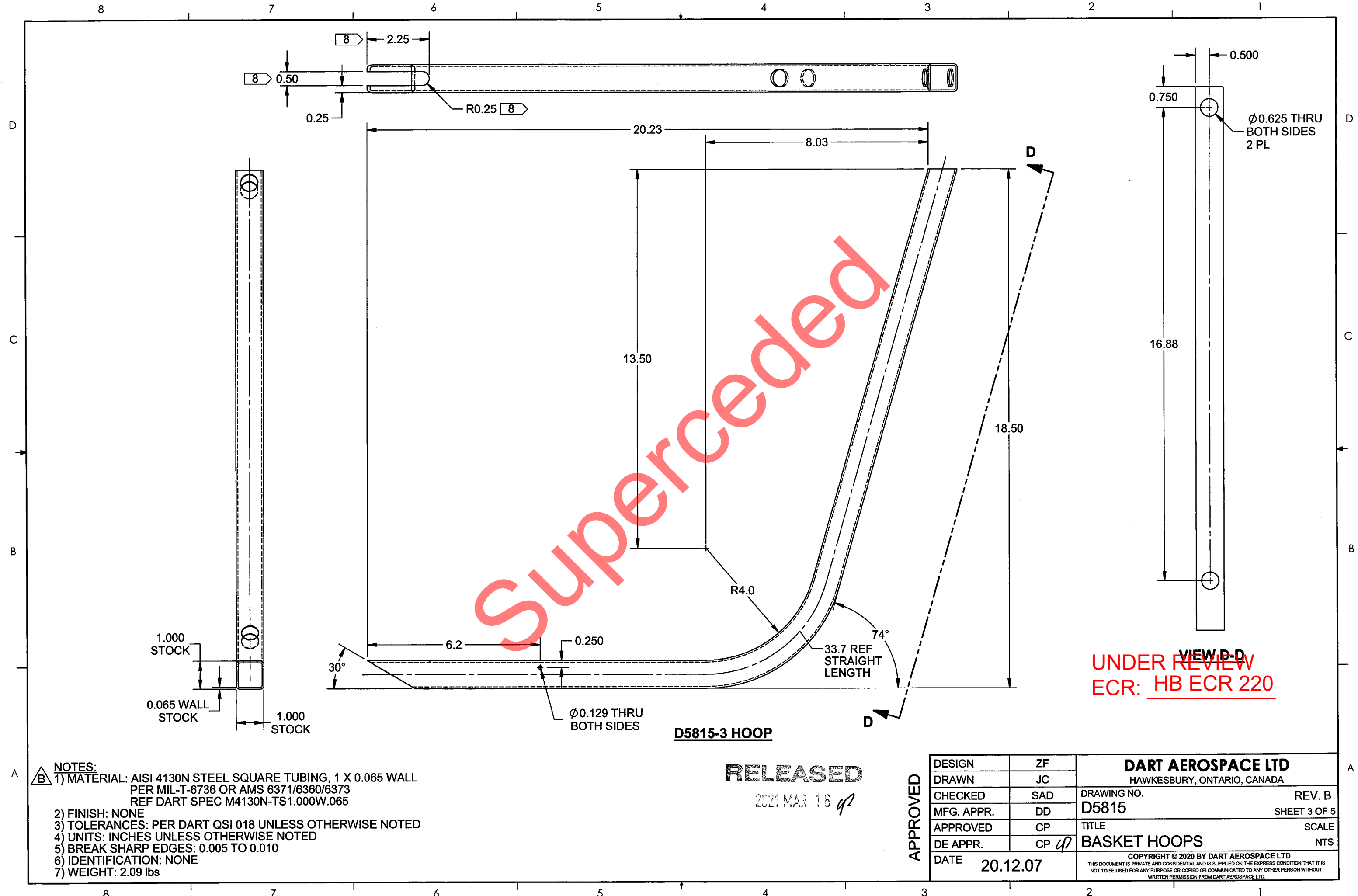
UNDER REVIEW
ECR: HB ECR 220

- NOTES:**
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6360/6373
REF DART SPEC M4130N-TS0.500W.035
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.39 lbs
 - 8) GRIND END TO FIT SLOT OF D5815-3 HOOP AT ASSEMBLY

RELEASED
2021 MAR 16 *up*

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5815	SHEET 2 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>up</i>	BASKET HOOPS	NTS
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NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1 X 0.065 WALL
PER MIL-T-6736 OR AMS 6371/6360/6373
REF DART SPEC M4130N-TS1.000W.065
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.09 lbs

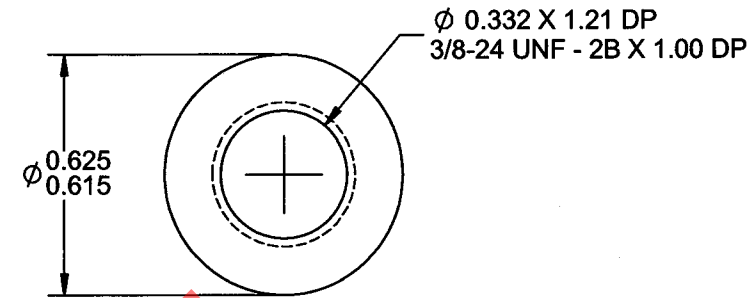
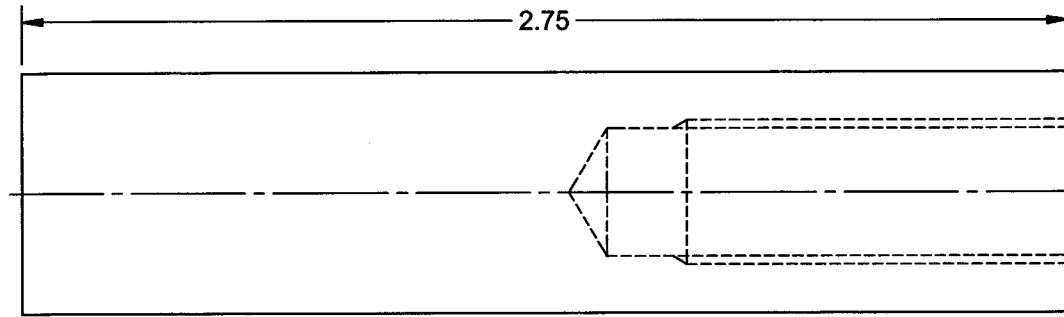
RELEASED

2021 MAR 16

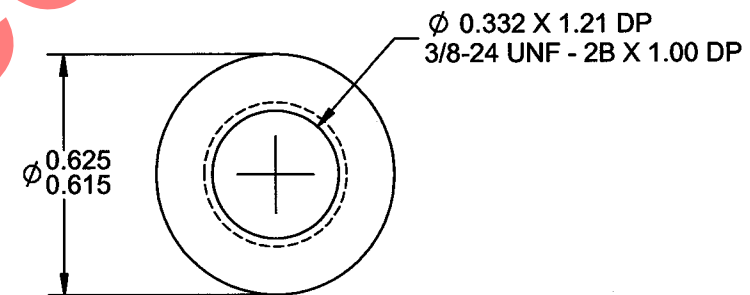
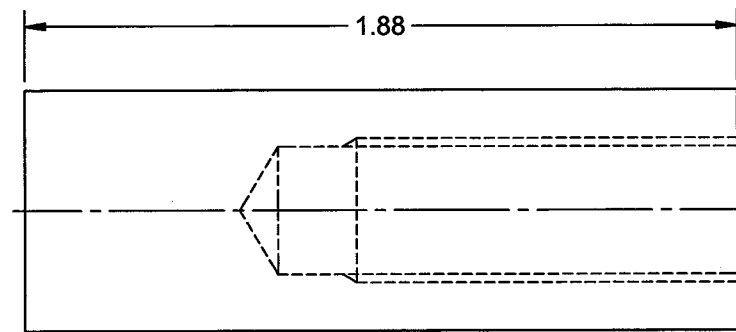
APPROVED

DESIGN	ZF
DRAWN	JC
CHECKED	SAD
MFG. APPR.	DD
APPROVED	CP
DE APPR.	CP
DATE	20.12.07

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D5815	REV. B SHEET 3 OF 5
TITLE BASKET HOOPS	
SCALE NTS	
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D5815-5 STUD
(DERIVED FROM AERO DESIGN P/N 94023-05)



D5815-7 STUD
(DERIVED FROM AERO DESIGN P/N 94023-07)

UNDER REVIEW
ECR: HB ECR 220

NOTES:

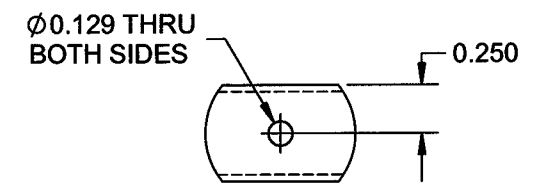
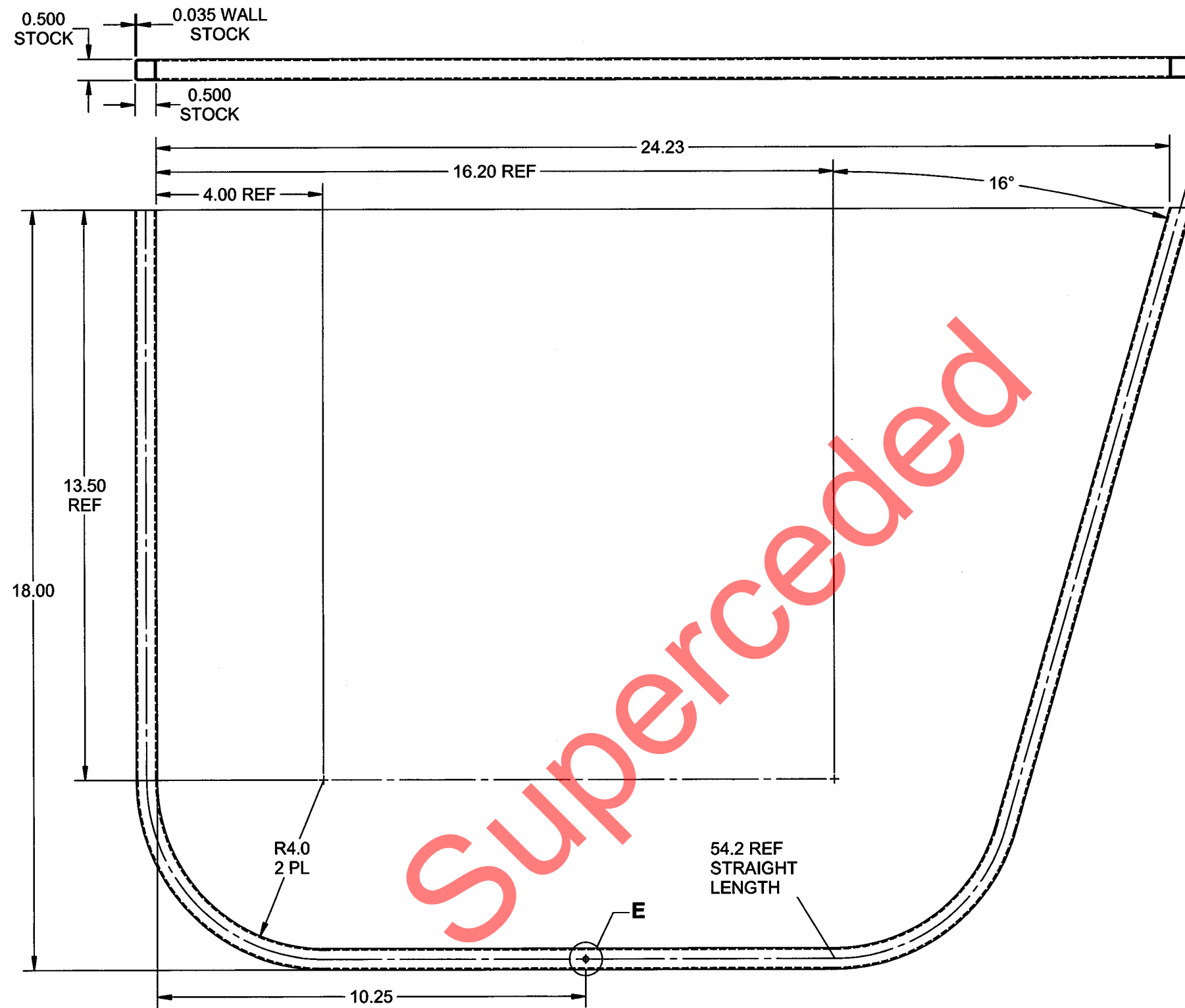
- 1) MATERIAL: AISI 1018/1025 STEEL ROUND BAR
PER MIL-S-7097 OR ASTM A108
REF DART SPEC M1018-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: -5: 0.21 lbs
-7: 0.13 lbs

RELEASED

2021 MAR 16 *JP*

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5815	SHEET 4 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>up</i>	BASKET HOOPS	NTS
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UNDER REVIEW
ECR: HB ECR 220

D5815-9 HOOP
(DERIVED FROM AERO DESIGN P/N 94030-01)

RELEASED

2021 MAR 16 *qp*

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5815	SHEET 5 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP <i>qp</i>	BASKET HOOPS	NTS
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NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6360/6373
REF DART SPEC M4130N-TS0.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.93 lbs